



MP SERIES PLANETARY CONCRETE MIXER MP系列行星式搅拌机

Technical specification 技术参数:

Items	项目	MP350	MP750	MP1000
Input Capacity	进料容量	500L	1125L	1500 L
Output Capacity	出料容量	350L	750L	1000 L
Dia. of Mixing Trough	搅拌直径	1540mm	2196mm	2496mm
Skipper Capacity	提升斗容量	580L/870kg	1300L/1950kg	1740L/2610kg
Skipper Lifting Speed	提升速度	0.25m/s	0.25m/s	0.25m/s
Mixing Power	搅拌机功率	15kW	30kW	37kW
Skipper Lifting power	提升电机	4kW	7.5kW	11kW
Hydraulic Discharging Power	卸料功率	2.2kW	2.2kW	2.2kW
Weight	重量	1700kg	3500kg	6000kg
Dimension	尺寸	1910x1590x1747mm	2520x2280x2150mm	2893x2606x2217mm



SAMPLE PRODUCT LIST

样品砖系列

Decorative pavers 地砖



Eco, Drain-, Grass pavers 植草砖



Interlocking pavers 连锁砖



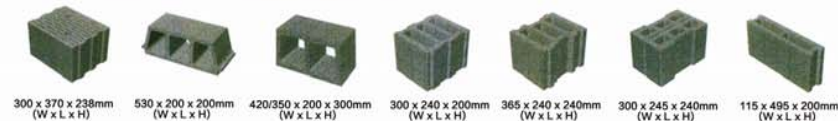
Kerbstone 路沿石



Landscaping products 风景砖



Masonry blocks 建筑空心砖



Retaining walls, palisades 挡土砖



晋江右立机械有限公司

JINJIANG UNIK MACHINERY CO.,LTD

ADD:Wuli Industry Zone,Jinjiang,Quanzhou City,Fujian Province,China

Tel:(86)595-28085862 Fax:(86)595-28085861

Email:sales@unikmachinery.com

Website:www.unikblockmachine.com www.unikmachinery.com

Post Code:362200

地址:福建省泉州市晋江五里开发区

电话:(86)595-28085862 传真:(86)595-28085861

邮箱:sales@unikmachinery.com

网址:www.unikblockmachine.com www.unikmachinery.com

邮编:362200

JINJIANG UNIK MACHINERY CO.,LTD

COMPLETE SOLUTION FOR CONCRETE MANUFACTURERS

晋江右立机械有限公司



晋江右立机械有限公司
JINJIANG UNIK MACHINERY CO.,LTD



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WHO WE ARE



Professional Concrete Product Solution and Support



About us

We, Jinjiang Unik Machinery Co., Ltd. were founded in 2008 by a group of experienced engineers and technicians who had been working with Chinese block machine manufacturers for at least ten years, all of them are specialists in block machine manufacture and operations.

And also we have been relentlessly breeding and enhancing the mentality of "we won not succeed until our customer do" with this unique expertise and technical background together with "our customer's interest oriented" mentality, we have been trying to think at customer's angle, and provide add-valued service and product that would benefit our customer.

Aim to provide solution for new concrete producers and established concrete manufacturers.

Focus on providing supplementary machinery for block plant to help customers to increase their block plant efficiency since very beginning.

Custom Fabrication

Precision Surface Grinding



CNC Milling and Turning



Certified Welding



Plate Bending



Unik JINJIANG UNIK MACHINERY CO., LTD
晋江右立机械有限公司

PROVIDE COMPLETE SOLUTION
FOR CONCRETE MANUFACTURERS
专业制造砌块成型机



公司简介

晋江右立机械有限公司始创于2008年，本公司是砌块成型机专业制造厂，多年来逐步形成集产品开发、设计、制造及专业教育培训，售后服务为一体的综合性企业，始终坚持以“技术做专、企业做强”为方向，集深厚底蕴结合现代先进技术与设备，公司拥有较大的生产规模以及雄厚的技术生产实力，产品系列化，行销全国各省市，并出口东南亚等发展中国家。

本公司的产品之所以深受全国各地用户的欢迎和青睐，是因为多年来不断吸收国内外先进技术的同时，还根据客户的需求与反馈不断改进、完善、提高产品质量和水平，研发出多种具有行业领先的专利产品，它具有全面合理的机械结构和性能，能给用户提供最好的品质保障，公司全面实施ISO9000、14000质量和环境管理体系，产品销售覆盖全国多个省市及出口至东南亚，非洲，中东，南亚等多个国家和地区。



Our service

- ★ Project analysis with our customer
- ★ Engineering and designing
- ★ Accessory outsource and quality control
- ★ Commissioning, training and service



Our advantages

我们的优势

1. Our machine has a very compact structure, uses high special steel and advance heat treatment, leading to a long lifespan.
2. Omron PLC control system, WEINVIEW touch screen and Shneider electric parts ensure stable and reliable performance, also can be remotely operated and monitored.
3. Uses "YUKEN" proportional and directional valves, which is able to adjust the oil flow and pressure catering to all levels working requirement, so that buffer the hydraulic cylinder while working.
4. Utilizes Siemens motor to ensure a extend type high efficient vibrotechnique, the concrete product will be high strength and density caused by adjusted running speed.
5. Raw material feeder is designed by multi-shaft at 360 degree and compulsory feeding. The raw material can be blended evenly to make the blocks with optimal density and intensity, applied to a variety of moulds.
6. All sensor and limited switch are used international well-known brand PEPPERL+FUCHS and Autonics.

1.设备构造:

机身架构采用高强度铸件及特殊材料焊接而成，结构紧凑，更坚固，耐振动，寿命长；

2.智能操作系统:

采用日本欧姆龙PLC，威纶通触摸屏及法国施耐德等进口电气原件，保证系统安全，高效的运行。同时可实现远程故障诊断和修复为客户解答疑难；

3.液压控制中心:

采用日本榆次油研液压阀，可根据不同工作要求调节油量和压力，精确控制关键部件动作，保护油缸寿命；

4.电机振动技术:

采用西门子变频器电机高效振动，激振力大，偏离量小，运行速度可调，大大提高砖的密实度和抗压强度；

5.布料特点:

采用主动式360度旋转式喂料技术，在布料栅作用下均匀布料，速度快，适用于各种砖型；

6.所有的感应器及开关均采用纯进口的倍加福和奥托尼克斯。



Main machine 主机构造



PEPPERL+FUCHS倍加福感应器



Automatic stacker 全自动加长升板机



Helical Bevel Gear Reducer 斜齿轮减速机



Siemens Motor 西门子电机



Intelligent central control 智能中央控制



Yuken Valve 榆次油研



Schneider electrical components 施耐德电子元件



Synchronization device for down mould 底模同步装置



Core puller device 抽芯装置

UNIK QT3-15 Block Making Machine

—The easy handling and simple maintenance

全自动混凝土砌块成型机



Product introduction 产品介绍

UNIK QT5-15 Block Making Machine

全自动混凝土砌块成型机

UNIK QT3-15 Technical Specification 技术参数:

Items	项目	Specification参数
Dimension	设备尺寸	2710 × 1400 × 2300 mm
Pallet Size	托板尺寸	700 × 540 × 15~25mm
Vibration Frequency	振动频率	3800~4500 r/min
Hydraulic Pressure	额定压力	25 mpa
Vibration Force	激振力	68 KN
Cycle time	成型周期	15~20s
Power	功率	20.55 kW
Weight	重量	5500 KG

UNIK QT5-15 Technical Specification 技术参数:

Items	项目	Specification参数
Dimension	设备尺寸	3070 × 1930 × 2460mm
Pallet Size	托板尺寸	1100 × 600 × 20~35mm
Vibration Frequency	振动频率	3800~4500 r/min
Hydraulic Pressure	额定压力	25 mpa
Vibration Force	激振力	68 KN
Cycle time	成型周期	15~20s
Power	功率	42.15 kW
Weight	重量	8200 KG

UNIK QT6-15 Block Making Machine 全自动混凝土砌块成型机



UNIK QT6-15 Technical Specification 技术参数:

Items	项目	Specification参数
Dimension	设备尺寸	3100 × 1680 × 2460mm
Pallet Size	托板尺寸	850 × 680 × 20~35mm
Vibration Frequency	振动频率	3800~4500 r/min
Hydraulic Pressure	额定压力	25 mpa
Vibration Force	激振力	68 KN
Cycle time	成型周期	15~20s
Power	功率	42.15 kW
Weight	重量	7400 KG

Product introduction 产品介绍



UNIK QT8-15 Block Making Machine 全自动混凝土砌块成型机

UNIK QT8-15 Technical Specification 技术参数:

Items	项目	Specification参数
Dimension	设备尺寸	3100 × 1930 × 2460mm
Pallet Size	托板尺寸	1100 × 680 × 25~40mm
Vibration Frequency	振动频率	3800~4500 r/min
Hydraulic Pressure	额定压力	25 mpa
Vibration Force	激振力	68 KN
Cycle time	成型周期	15~20s
Power	功率	42.15 kW
Weight	重量	10500 KG

UNIK QT9-15 Block Making Machine 全自动混凝土砌块成型机



Product introduction 产品介绍



UNIK QT10-15 Block Making Machine 全自动混凝土砌块成型机

UNIK QT9-15 Technical Specification 技术参数:

Items	项目	Specification参数
Dimension	设备尺寸	3700 × 2300 × 2800mm
Pallet Size	托板尺寸	1380 × 760 × 25~40mm
Vibration Frequency	振动频率	3800~4500 r/min
Hydraulic Pressure	额定压力	25 mpa
Vibration Force	激振力	68 KN
Cycle time	成型周期	15~20s
Power	功率	63.45 kW
Weight	重量	11200 KG

UNIK QT10-15 Technical Specification 技术参数:

Items	项目	Specification参数
Dimension	设备尺寸	5900 × 2040 × 2900mm
Pallet Size	托板尺寸	1100 × 950 × 25~45mm
Vibration Frequency	振动频率	3800~4500 r/min
Hydraulic Pressure	额定压力	25 mpa
Vibration Force	激振力	68 KN
Cycle time	成型周期	15~20s
Power	功率	63.45 kW
Weight	重量	12800 KG

HOURLY PRODUCTION CAPACITY (PCS)

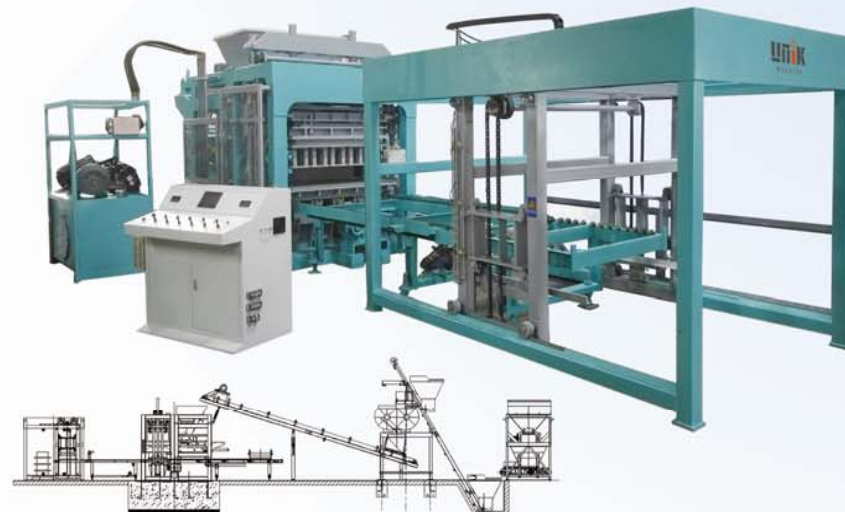
各机型每小时产量

		Specification	QT3-15	QT5-15	QT6-15	QT8-15	QT9-15	QT10-15
Rectangular Pavers		100*200*60mm	2880	6000	5040	6480	8640	8640
		100*200*80mm	2880	6000	5040	6480	8640	8640
Interlocking S-Pavers		225*112*60mm	2400	3840	3600	4800	6000	5760
		225*112*80mm	2400	3840	3600	4800	6000	5760
Bricks		240*115*53mm	4800	8640	7200	9600	13200	13440
Hollow Blocks		400*200*200mm	540	900	1080	1350	1620	1800
		400*200*150mm	720	1080	1440	1440	2160	2160
		400*200*100mm	900	1800	1800	2160	3240	3240
Behaton Pavers		165*200*60mm	2160	2880	2800	3600	5760	4800
		165*200*80mm	2160	2880	2800	3600	5760	4800
Kerbstones		200*450*600mm	240	480	240	480	480	480
		200*300*600mm	240	480	480	720	960	720
Grass Planting Pavers		400*400*60mm	240	480	480	480	720	960
		600*400*60mm	240	480	480	480	720	720
Perforated Blocks		115*240*90mm	2400	3840	3600	4800	4800	6720



Simple Concrete Block Making Production Line

简易混凝土制砖生产线



- ① Batching station 配料机
- ② JS Compulsory mixer 强制式搅拌机
- ③ Cement silo 水泥仓
- ④ Cement scale 水泥称
- ⑤ Control room 控制室
- ⑥ Conveyor belt 输送皮带
- ⑦ Block making machine 制砖机
- ⑧ Automatic stacker 自动叠板机



AUTOMATIC CUBER 自动码垛机

Function: To separate blocks from pallets, and stacked the blocks and pallets separately.

Feature:

- 1) Work independently and automatically, and is compatible with existing block plant.
- 2) PLC control, and no need to integrate the control system with block machine control system
- 3) Greatly reduce manpower and increase block plant efficiency.

右立自动码垛机是专门为新型建材行业的免烧砖厂设计的全智能化操作设备，可以自动对免烧砖和托板进行分拣，堆垛到指定位置，结构设计合理，快速精确定位，适用于各种托板尺寸850*680---880*1440。打破传统人工分拣模式，提高作业效率，降低劳动强度和作业成本。



Technical specification 技术参数:

Items	项目	Specification参数
Effective height of cubing	有效高度	60-1200mm
The scope of main clamps	主臂范围	950-1200mm
The scope of assistant clamps	辅臂范围	1050-1300mm
Tangle of clamps head	夹头转角	±90°
Lifting capacity	承载能力	450kg
Driven power of horizontal movement	水平移动功率	1.5kw
Driven power of revolution	旋转功率	0.5kw
Motor of hydraulic pump	主机功率	12kw
Pressure of hydraulic system	压力	16mpa

PROVIDE COMPLETE SOLUTION
FOR CONCRETE MANUFACTURERS
专业制造砌块成型机



PALLET FEEDING MACHINE 自动上板机

Technical specification 技术参数:

Items	项目	Specification参数
Suitable Pallets Size	适用托板尺寸	850x680—880x1440mm
Pallets Quantity	托板数量	25-30pcs
Hydraulic Pressure	压力	14-20mpa
Bearing Weight	载重	1200kg
Pneumatic Pressure	气缸动力	0.5-0.8kpa



PVC PALLET



WOODEN PALLET



GMT PALLET



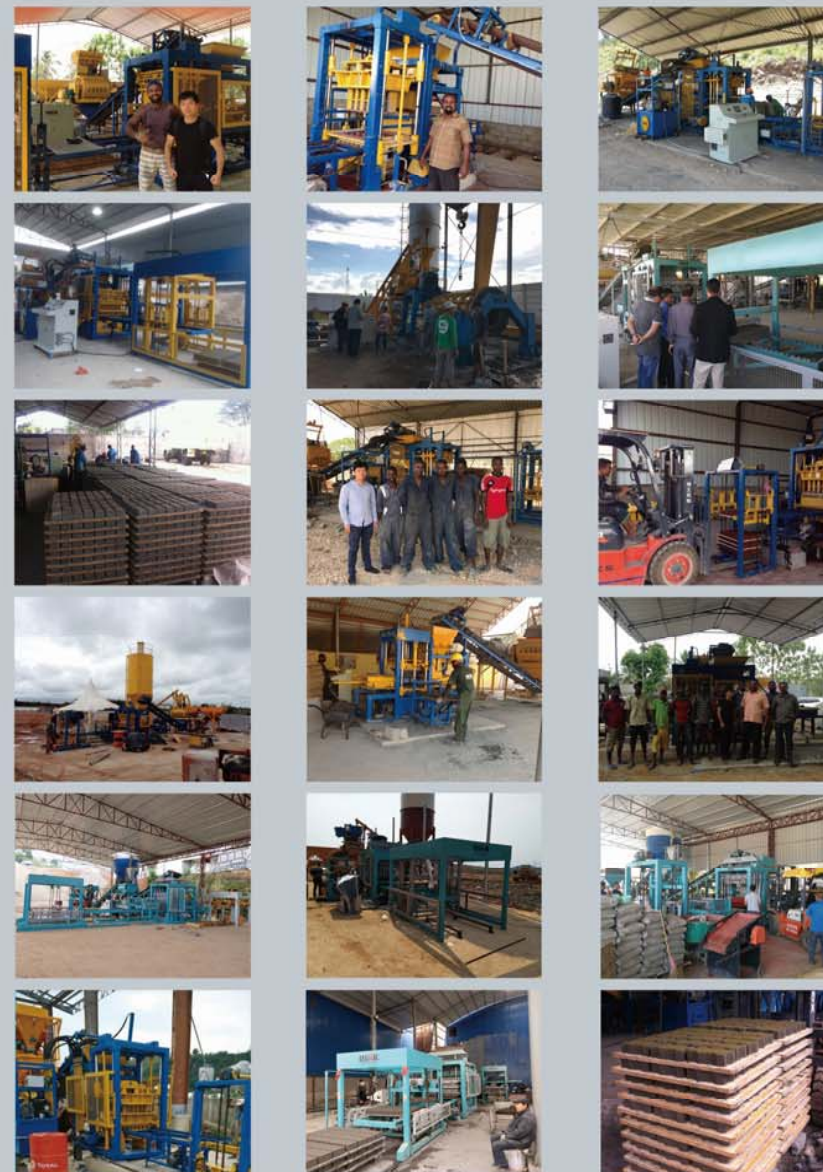
PRODUCT APPLICATION

产品应用实景



CLIENT'S FACTORY

客户工厂



PRECAST CONCRETE T-BEAM&PURLINE&COLUMN MACHINE

混凝土T型梁、檩条及立柱成型机

UNIK Precast Concrete T-beam Machine is a special kind of beam machine, used for columns, beams, floors, walls and other structural elements. Precast is one of the most versatile and sustainable building materials available for today's fast-paced, environmentally conscious construction.

The machine works on the flat platform with the motor power. After conveyed by the speed reducer and taking advantage of the repeatedly straight working line of the slider, the cement is pushed into the mold in the machine to be formed.

檩条机、过梁过木机、墙板机、蔬菜大棚及葡萄架立柱成型机是公司科研人员精心研制成功的小型构件成型机械，比传统的反转模板可节约钢材60%，比拉模生产可提高工效3-5倍。

该机操作简单、维修方便，所生产出的各种混凝土构件强度高、质量好、表面平整光滑、几何尺寸准确。

T BEAM FORMING MACHINE 混凝土T型梁设备

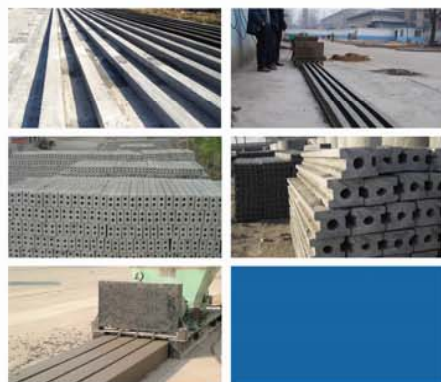
Thickness 产品厚度	Width 产品宽度	No of wire 钢筋数量	Speed 速度	Overall Dimension 尺寸	Weight 重量	Power 功率
100mm	130mm	5	1.4m/min	2250*800*850mm	1300kg	9kW

CONCRETE PURLINE MACHINE 混凝土檩条设备

Product size 产品尺寸	NO. of wire 钢筋数量	Dia of holes 孔径	No. of hole 孔数	Power 功率	Molding Speed 成型速度	Weight 重量	Overall dimension 尺寸
60*120*140mm	5	30mm	1	5.5kW	1.3-1.5m/min	1000kg	2250*900*850mm
60*130*150mm	6	30mm	1	5.5kW	1.3-1.5m/min	1000kg	2250*900*850mm
70*140*160mm	8	30mm	1	5.5kW	1.3-1.5m/min	1050kg	2250*900*850mm
70*150*170mm	8	30mm	1	5.5kW	1.3-1.5m/min	750kg	2250*650*850mm

CONCRETE COLUMN MACHINE 混凝土立柱设备

Product size 产品尺寸	NO. of wire 钢筋数量	Dia of holes 孔径	No. of hole 孔数	Power 功率	Molding Speed 成型速度	Weight 重量	Overall dimension 尺寸
80*100mm	6	30mm	1	5.5kW	1.3-1.5m/min	1000kg	2250*900*850mm
80*100mm	8	30mm	1	5.5kW	1.3-1.5m/min	1000kg	2250*850*850mm
100*100mm	8	35mm	1	5.5kW	1.3-1.5m/min	1000kg	2250*850*850mm
120*120mm	4	42mm	1	6.2kW	1.3-1.5m/min	1000kg	2250*850*900mm



PROVIDE COMPLETE SOLUTION
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CONCRETE LIGHTWEIGHT WALL PANEL MACHINE

轻质墙板机



Unik concrete wall panel machine is available for precast elements for their thickness, width, inside hollow core and shapes etc. The square or rectangular posts are extensively used in agriculture for vineyards, precast concrete lintel machine, fruit production, and animal enclosure and to support irrigation system.

It works on the long-line table, using the high-strength low-relaxation steel strand as the guide, using the pushing work method to forming the concrete hollow-core slab. The slab have the advantages of smooth surface, high-density structure, capable of making construction slabs

轻质墙板机设备的生产工艺简单，设备自动化程度高，劳动强度低，流水线作业，生产过程无噪音无三废排放。墙板机设备能耗低，不需高温、高压，可以使用不同的轻质材料做原料，比如说炉渣、陶粒和碎石等，生产出来的墙板具有表面光滑和重量轻的优点。利用化学反应自身可释放热量，生产轻质空心混凝土墙板时可以放双层钢筋，钢筋直径允许达到5毫米。

Technical specification 技术参数:

Product size 产品尺寸	Dia of holes 孔径	No. of hole 孔数	Power 功率	Max span 跨度	Molding Speed 成型速度	Weight 重量	Overall dimension 尺寸
90*600mm	58mm	7	6.3kW	3m	1.5-1.8m/min	1030kg	2470*950*680mm
120*600mm	80mm	5	8.5kW	3m	1.5-1.8m/min	1300kg	2250*980*730mm
150*600mm	102mm	4	6.6kW	3m	1.5-1.8m/min	1450kg	2300*820*820mm

We are able to design and produce different machine according to your requirement.

CONCRETE PIPE MAKING MACHINE

水泥制管机

Unik concrete pipe making machine has been designed as a specialized manufacture reinforced cement concrete pipe and pre-stressed concrete pipe. It is a high-speed, high-performance machine for the manufacturing of concrete pipes in the diameter range from 300mm to 2000mm, with the 2000mm recommended length. We can design and produce the reinforced cement concrete pipe with various kinds of pipe joint, such as plain end, bell and spigot, tongue-and-groove. The pipe widely used for drain off water of city, agriculture field irrigation, highway culvert and deep well.

The machinery utilize the roller support the pipe mould and roller force to the concrete material in the mould. When the roller and pipe mould in high speed, the concrete material shape into a pipe with the centrifugal force.

Technical specification 技术参数

Model	Unik800x2000	Unik1200x2000	Unik1600x2000	Unik2000x2000
Outer diameter	300-800mm	800-1200mm	1200-1600mm	1600-2000mm
Rotation shaft diameter	127mm	216mm	273mm	325mm
Length of pipe	2000mm	2000mm	2000mm	2000mm
Motor	YCT225-4B	Y225S-4	YCT355S-4A	YCT355-4
Power	22kW	37kW	55kW	75kW
Rotation speed	60-618r/m	132-800r/m	72-727r/m	72-727r/m

右立水泥制管机用于混凝土及钢筋混凝土管的成型，参照进口机型设计，技术先进，采用两级传动，两点支撑，具有应用结构紧凑，稳定性好，操作方便，成品率高等特点，可以生产长度2米，内径 ϕ 300- ϕ 2000mm的混凝土及钢筋混凝土管，管道接口分为平口、企口、承插口。每班5-6人，每小时可生产6-8节。

我公司生产的钢模具有整体刚度好，外表美观，开模方便，经久耐用等特点，可生产直径300-2000毫米的平口，企口及承插扣排水管



ELECTRIC CONCRETE SPUN POLE MAKING MACHINE

混凝土电杆设备

Electric concrete spun pole making machine is a kind of mould equipment, used for making various diameter and length of reinforced concrete pipe and poles, operated by remote-controlled variable motor, it runs smoothly and adjustable speed, the base of the machine is welded in box-type structure, sturdiness and durability. The bearings are sealed and reliable, the steel mould is formed by pressing the steel sheet with vertical and annular reinforced steel sheet on the body, it is made by stages and has the advantage of high concentricity, good rigidity and long service life.

Features of electric prestressed concrete pole making machine

1. Saving a great deal of steel, about 30~70% (employing cold drawn steel wire can save 30%~60%; employing high stress steel wire can save 40%~69%).
2. Crack resistance can increase about 3~5 times.
3. Rigidity increases 1~3 times.
4. Reducing the cost (using cold drawn steel wire can reduce 25%~40%; using high stress steel wire can reduce 12%~21%).
5. Good durability, can delay the existence and expansion of cracks.
6. Protect the environment on which human beings depend on for existence, and reduce the deforestation.

Steel Mould Specification

Inner Diameter of Top End(mm)	Wheel Distance(mm)	Pole Length(m)
ϕ 100	2000	6~7
ϕ 110	2000	6~7
ϕ 120	2000	6~8
ϕ 130	2000	6~8
ϕ 150	2000	6~10
ϕ 170	2000	6~12
ϕ 190	2000	7~12
ϕ 190	2000	15~18
ϕ 230	2000	6~9
ϕ 310	2000	6~9
ϕ 350	2000	6~9
ϕ 390	2000	6~9





CONCRETE READY MIX PLANT 混凝土搅拌站

UNIK ready mix plant HZS series have been developed by our company on the basis of adopting the world's sophisticated technologies, this also includes the appropriate control technology, as well as a wide range of service activities that ensure problem-free production at all time, used for suitable for different sites eg. road, bridge, dam, airport and harbour.

我司还致力于研发设计生产全套的混凝土搅拌站，运用国外先进的称量，搅拌技术，为客户提供全套的包装运输方案，同时自动计算机控制技术和全方位的技术服务确保了设备的无故障运行，广泛运用于公路，桥梁，水坝，机场和码头建设。

Technical Specification 技术参数

Type 型号		HZS50	HZS75	HZS100	HZS150	HZS200
Productivity(m³/h) 产能		50	75	100	150	200
Type	型号	JS1000	JS1500	JS2000	JS3000	JS4000
Mixer 搅拌主机	power(kw)	2×22	2×30	2×37	2×55	2×75
	capacity(m³)	1	1.5	2	3	4
	AG size(mm)	尺寸	≤60	≤80	≤120	≤150
Aggregate hopper 配料仓	Hopper dimension (m³)	料仓尺寸	3×13	3×13	3×13	4×20
	Hopper No.	料仓数量	3	3	3	4
Conveying capacity(t/h) 传送量		200	200	300	400	600
Weighing Accuracy 称重精度	AG(kg)	骨料	2500±2%	3500±2%	4500±2%	6500±2%
	Cement(kg)	水泥	600±1%	900±1%	1200±1%	1800±1%
	Fly ash(kg)	粉煤灰	200±1%	300±1%	400±1%	600±1%
	Water(kg)	水	300±1%	400±1%	600±1%	800±1%
	Admix(kg)	添加剂	10±1%	30±1%	30±1%	50±1%
Total power(kw) 总功率		82	108	127	178	220
Discharging height(m) 卸料高度		3.8	3.8	3.8	3.8	3.8

PL SERIES CONCRETE BATCHING MACHINES PL 系列配料站

Technical specification 技术参数:

Items	项目	PL800	PL1200	PL1600
Weighted capacity	载重	0.8m³	1.2m³	1.6m³
Storage bucket capacity	料斗容量	2×2m³	3×4m³	3×7m³
Productivity	产量	48m³/h	72m³/h	96m³/h
Batching precision	精确度	±2%	±2%	±2%
Max. Weight Capacity	最大承重	1500 KG	2000 KG	4000KG
Batching category	配料种类	2	3	3
Loading height	载重高度	2300mm	2500mm	2600mm
Dimension	尺寸大小	5470×1820×2810mm	8650×2000×2900mm	9600×2300×3070mm
Power	功率	6.6kW	10.6kW	14.4kW
Weight	重量	2300 kg	4000 kg	4820 kg

Measurement method: electronic load cells



JS CONCRETE MIXER SERIES JS 系列搅拌机

Technical specification 技术参数:

Items	项目	JS500	JS750	JS1000
Rated discharging volume	出料容量	500L	750L	1000 L
Rated feeding volume	进料容量	800L	1200L	1600 L
Rated productivity	理论生产率	≥25m³/h	≥37.5m³/h	≥50m³/h
Power of mixing motor	搅拌电机功率	18.5KW	30KW	37kW
Power of winch motor	卷扬电机功率	5.5KW	7.5kW	10kW
Power of water pump motor	水泵功率	0.75kW	1.1kW	2.2kW
Discharging height	卸料高度	1500mm	1600mm	1800mm
Dimension/尺寸	Working state 工作状态	2600×3050×2100mm	3320×2400×2600mm	9700×3695×8460mm
	Transportation state 运输状态	3870×3050×5250mm	3320×2400×4900mm	4400×2230×2700mm
Weight	重量	4000kg	6800kg	10000kg